

Manufacturer	Thornhill			
Model	5 KW			
Date	Tuesday, June 04, 2019			
Claimed heat output	kW	5		
Boiler		n		

Fuel:	Nominal heat output			
	Charge 1	Charge 2	Charge 3	Average
Fuel	Beech	Beech	Beech	Beech
Moisture	wt%	13.4	13.8	14.0
-		-	-	-
Total load	kg	1.00	0.96	0.93
				0.96

	primary air			
	secondary air			
	tertiary air			
	combustion air			

Conditions:				
Duration	h	0.80	0.80	0.76
Deviation	%	7.0	6.7	0.8
Fuel consumption	kg/h	1.25	1.20	1.23
Draught	Pa	12.1	12.1	12.1

Temperatures				
Spigot	°C			
Flue	K	140	143	143
Flue gas temperature:	°C			142
				167

Boiler				
Water temperature	K			
Flow	ltr/min			

Emissions				
CO2, max	vol%	20.26	20.26	20.26
CO2, average	vol%	12.54	13.05	13.14
CO	vol%	0.13	0.15	0.15
CO at 13% O2	vol%	0.08	0.09	0.09
CO at 13% O2	mg/Nm3	970	1139	1072
CO, per MJ	mg/MJ	632	743	700
				1060
				692

NOx, average	mg/Nm3	155	128	136	140
NOx, at 13% O2	mg/Nm3	96	76	80	84
NOx, per MJ	mg/MJ	62	50	52	55
CxHy, average	mg/Nm3	114	122	139	125
CxHy, at 13% O2	mg/Nm3	70	72	82	75
CxHy, per MJ	mg/MJ	46	47	53	49
CO2 dilution tunnel	vol%	13.79	14.74	14.50	14.34
CO2 during dust collection	vol%	13.79	14.74	14.50	14.34
Dilution ratio	-	1.0	1.0	1.0	1.0
Dust measured	mg/Nm3	15	11	12	13
Dust in flue gas	mg/Nm3	15	11	12	13
Dust at 13%O2	mg/Nm3	9	6	6	7
Dust in flue gas	mg/MJ	6	4	4	5
Dust in flue gas	g/kg wood	0.1	0.1	0.1	0.1
		0.1	0.1	0.1	0.1
		6.7	6.6	6.7	6.7

Energiebilans				
Cp flue gas	kJ/(m3.K)	1.36	1.36	1.36
Cp water vapor	kJ/(m3.K)	1.52	1.52	1.52
Ash	% of fuel	0.70	0.69	0.69
Combustibles	% of ash	10	10	10
Thermal losses	%	8.5	8.4	8.4
Chemical losses	%	0.6	0.7	0.7
Loss by ash	%	0.5	0.5	0.5
Efficiency	%	90.4	90.3	90.4
Heat output (total)	kW	5.1	4.9	5.0
Deviation of average.	%	2.2	-2.3	0.1
Heat output room	kW			-
Heat output water	kW			
Flue gas mass flow	g/s	3.2	2.9	3.0
				3.0

Interpolation				
Claimed heat output	kW	5.0	5.0	5.0
Calculated test period	h	0.81	0.78	0.75
Required test period	h	0.75	0.75	0.75
Calculated heat output	kW	5.4	5.2	5.0
				5.2